

Date: Tuesday, 19/08/2008 4:05:02 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: VELCRO LOOP BELT
Job Number	: 41457		
Estimate Number	: 11297		
P.O. Number	:	Part Number	: D34441
This Issue	: 19/08/2008 S.O. No. :	Drawing Number	: D3444 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 1/1 Type : PURCHASED PARTS	Drawing Revision	: B
Previous Run	: 41349	Material	:
Written By	:	Due Date	: 18/09/2008 Qty: 10 Um: Each
Checked & Approved By	: <u>JUD 05-8-19</u>		
Comment	: Est. A 05.09.13 New issue KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 6980

CL 08/08/21

Velcro Loop Belt as per Dwg D3444

Material: MIL-W-4088 Type XVII, 1" Black Webbing

Possible Supplier: Tulmar Safety Systems

Material release note is required

(10)

2.0	D34441	Velcro Loop Belt
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)
 Velcro Loop Belt

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 0594

CL 08/08/16 (10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

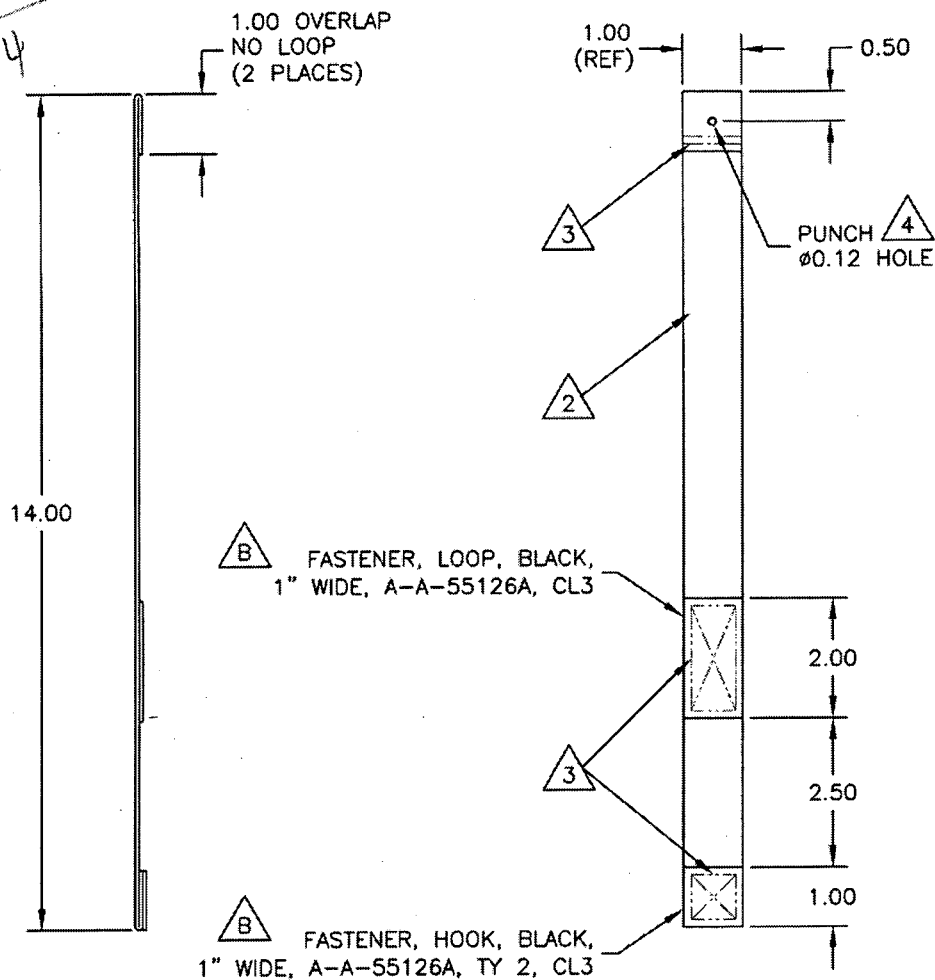
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3444	REV. B SHEET 1 OF 1
DATE 05.07.14	TITLE VELCRO LOOP BELT		SCALE N/A
A	05.06.15	NEW ISSUE	
B	05.07.14	UPDATED MAT'L AS SUPPLIED BY TULMAR	

RELEASED
05/07/14



D3444-1 VELCRO LOOP BELT

NOTES:

- 1) POSSIBLE SUPPLIER: TULMAR SAFETY SYSTEMS INC.
- 2) MATERIAL: MIL-W-4088 TYPE XVII; 1" BLACK WEBBING
- 3) STITCH APPROX. AS SHOWN, PER ASTM-D6193
- 4) FUSE/HEAT-SEAL ENDS AFTER CUTTING AS WELL AS CIRCUMFERENCE OF PUNCHED HOLE TO AMENDMENT
- 6) ALL DIMENSIONS ARE IN INCHES
- 6) TOLERANCES AS PER TULMAR'S:
 - +/- 0.08" FOR 0.00-1.99"
 - +/- 0.20" FOR 2.00-10.24"
 - +/- 0.40" FOR 10.25-20.05"
 - +/- 0.60" FOR 20.06-39.38"
 - +/- 2.5% FOR LARGER THAN 39.38"

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
WITHOUT NOTICE
WORK ORDER
NO. 41451

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SALES ORDER ACKNOWLEDGEMENT

2 4 2.00 4.00
TULMAR

Tulmar Safety Systems Inc.
 1123 Cameron Street
 Hawkesbury, ON K6A 2B8 Canada
 Tel: 613-632-1282
 Fax: 613-632-2030

Order No	Order Date	Page
21845	20-Aug-08	1
Customer Purchase Order		
PO00006980		

Contact: Chantel Lavoie

Bill To

Dart Aerospace
 1270 Aberdeen Street
 Hawkesbury, ON, CA
 K6A 1K7

Ship To

Dart Aerospace
 1270 Aberdeen Street
 Call: C Lavoie 613-632-9577
 Hawkesbury, ON, CA
 K6A 1K7

Dear Customer,
 This document acknowledges receipt of your order. Please review the information presented here and advise us of any errors you notice or disagreements you have at your earliest convenience. For fastest service, write or call us at the address and phone number printed above. Please refer to our Order Number and your P.O. Number in all correspondence.

Customer	Payment terms	PPD/COL	Shipping Instructions
CDART100	Net 30 Days Ship Via Pick-Up		FOB HAWKESBURY

Item No	Ship Date	Quantity	UOM	Unit Price	Extended Price
8419	10-Sep-08	4	EA		
Strap, Loop Belt Velcro, Black/1" velcro and Web					
Drawing No: D3444					
DWG Rev: B					
8419	10-Sep-08	10	EA		
Strap, Loop Belt Velcro, Black/1" velcro and Web					
Drawing No: D3444					
DWG Rev: B					
8420	10-Sep-08	4	EA		
Belt Ass'y, Black/1" web, Side release buckle,					
Drawing No: D3445-041					
DWG Rev: A					

Sales amount:

Sales tax:

Total

TULMAR

RELEASE NOTE

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID: CATULSAF1123HAW
www.tulmar.com
email: info@tulmar.com

Release Note No.

R92-30055

Ship Date

11-Sep-08

Bill No:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street
Call: C Lavoie 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Order No.

21845

Order Date

20-Aug-08

Customer PO Number

PO00006980

Item No.

Description

Customer No.

CDART100

Ship Via

Pick-Up

Sales Rep.

Barney Bangs

Packing Slip No.

30055

Qty

UOM

Qty Shipped/Returned

Qty Backordered

3419

4

EA

4

strap, Loop Belt Velcro, Black/1" velcro and Web
Drawing No: D3444

WG Rev: B

Comments:

Lot No: BATCH0000000007 Qty: 4

119

10

EA

10

strap, Loop Belt Velcro, Black/1" velcro and Web
Drawing No: D3444

VG Rev: B

Comments:

Lot No: BATCH0000000006 Qty: 10

10

4

EA

4

Ass'y, Black/1" web, Side release buckle,
Drawing No: D3445-041

VG Rev: A

Comments:

Lot No: BATCH0000000005 Qty: 4

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.

Vanne Lanthier
Authorized Inspector

09/11/2008

Date

Qualified Lab
List No. 1935
(610)-845-2211

B A L L Y R I B B O N M I L L S

23 N. 7th Street
Bally, PA 19503


09/11/07

Customer	TULMAR SAFETY SYSTEMS	Shipment	
Purchase Order No.	13179-00	Shipped Via	UPS STANDRD COL
Specifications	MIL-W-4088K CLASS 1 TYPE XVII COLOR CHIP #37030 P/N TSS2262B	Memo No.	310039 FMVSS302
Contract No.	UV, MOULD, FUNGUS RESISTANT LOT#988466 DOM:07/07	Quantity	594 YD
BALLY RIBBON MILLS Pattern No.	8941-1" BLACK NYLON WEBBING		

S
osloke

CERTIFICATE OF CONFORMANCE

I CERTIFY THAT THIS PATTERN CONFORMS WITH THE PHYSICAL, CHEMICAL AND VISUAL QUALITY REQUIREMENTS OF THE MILITARY SPECIFICATIONS LISTED ABOVE AND THE FAR 25.853(A), APPENDIX F, PART 1, SUBSECTION (A)(1)(IV) FLAMMABILITY REQUIREMENTS PER FEDERAL STD. 191, METHOD 5906.


JEROME RICHARDS
QUALITY ASSURANCE MANAGER

FOR D3445-041
D3444

TSS # 2262-B/07



cansew inc.

formerly / anciennement
Canadian Sewing Supply Ltd. / Liée - established / établie 1924

Manufacturers of sewing threads. / Wholesalers of elastics, Velcro, tapes, trimmings.
Fabricants de fils à coudre. / Grossistes d'élastiques, Velcro, galons, garnitures.

5 October 2007

Tulmar Safety Systems
1123 Cameron Street
Hawksbury, Ontario
K6A 2B8

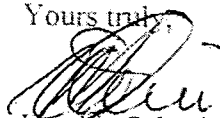
Att. Sandra Nadeau

CERTIFICATE OF COMPLIANCE

This is to certify that the items mentioned below, shipped to Tulmar Safety Systems by CANSEW INC. on 5 October 2007, have been produced in accordance with the requirements of Purchase Order no. 13293-00 of the same date:

- (A) -Bonded Nylon CB207, black, V-T-295, Type 2, Class A, Size 3, (3 ply) - 19.93 lb (20 cones), lot no. 677309
- (B) -Bonded Nylon CBB92, black, V-T-295, Type 2, Class A, Size F, (3 ply) - 19.94 lb (20 cones), lot no. 672863

Yours truly,


Hershie Schachter
CANSEW INC.

FOR D3444

MONTREAL - Head Office/Siège social
111 Chabanel W/O H2N 1C9
Administration (514) 382-2807
Commandes/Orders (514) 382-2801
1-800-361-7722
FAX: (514) 385-5530

TORONTO
28 Apex Rd. M6A 2V2
(416) 782-1122
1-800-387-8584
FAX: (416) 782-8358

WINNIPEG
1674 Church Ave. R2X 2W9
(204) 942-4264
1-800-665-0701
FAX: (204) 947-9280

CALGARY
3932 - 29th St. N.E. T1Y 6B6
(403) 291-4494
1-800-667-4197
FAX: (403) 291-5139

VANCOUVER
1615 Venables St. V5L 2H1
(604) 682-4341
1-800-580-0737
FAX: (604) 682-4196

info@cansew.ca

www.cansew.ca

(A) 2525/32

(B) TSC # 2530/15

(5)



3939 Boul. Thimens,
Ville St-Laurent (Québec)
Canada H4R 1X3
Tel: (514) 332-3350 Fax: (514) 332-2957

CERTIFICATE OF COMPLIANCE

Item Description: TSS 2602
Fastener, Loop, Black,
A-A-55126A, CL3 1"

Products: QS-350 - POLYESTER LOOP 1" CSM040-LP*50Y*

Colour : 580 (Black)

Quantity: 50yds

Description	Quantity (yds)	Description	Quantity (yds)	Description	Quantity (yds)
5/8" Hook		1" Hook		2" Hook	
5/8" Loop		1" Loop	50	2" Loop	
3/4" Hook		1 1/2" Hook		4" Hook	
3/4" Loop		1 1/2" Loop		4" Loop	

Conforms to: A-A-55126A, dated June 23, 1999 Test reports available upon request.

Purchase Order Number: 14587-00

Contract Number: N/A

Sales Order Number: 0408899-00

Lot Number: 15200

Ship Date: august 20th 2008

Customer Information: Tulmar Safety System


Patrick Pang
Quality Manager

August 20th, 2008
Date

FOR 13444

TSS # 2602/32

(S)



3939 Boul. Thimens,
Ville St-Laurent (Québec)
Canada H4R 1X3
Tel: (514) 332-3350 Fax: (514) 332-2957

CERTIFICATE OF COMPLIANCE

Item Description: Fastener, Hook and Loop, Polyester Black, A-A-55126A,
TY2, Class 3, 1" wide (TSS2602, TSS2612) (580)

Products: QS-350 - POLYESTER LOOP 1" CSM040-LP*50Y*
QS-300 - POLYESTER HOOK 1" CSM040-HK*50Y*

Colour: 580 (Black)

Quantity:

Description	Quantity (yds)	Description	Quantity (yds)	Description	Quantity (yds)
5/8" Hook		1" (A) Hook	200	2" Hook	
5/8" Loop		1" (B) Loop	250	2" Loop	
3/4" Hook		1 1/2" Hook		4" Hook	
3/4" Loop		1 1/2" Loop		4" Loop	

Conforms to: A-A-55126A, dated June 23, 1999 Test reports available upon request.


Purchase Order Number: 13710-00

Contract Number: na

Packing Slip Number: 0395236-00 Ship Date: February 15, 2008

Lot Number: 45190, 20190

Customer Information: Tulmar Safety System


Raymonde Gingras
Q.A. Analyst

February 15, 2008
Date

For 03444

(S)

LRS

2612/30